

Unified gas-kinetic wave-particle method for polydisperse gas-solid particle multiphase flow

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The gas-particle flow with multiple dispersed solid phases is associated with a complicated multiphase flow dynamics. In this paper, a unified algorithm is proposed for the gas-particle multiphase flow. The gas-kinetic scheme (GKS) is used to simulate the gas phase and the multiscale unified gas-kinetic wave-particle (UGKWP) method is developed for the multiple dispersed solid particle phase. For each disperse solid particle phase, the decomposition of deterministic wave and statistic particle in UGKWP is based on the local cell's Knudsen number. The method for solid particle phase can become the Eulerian fluid approach at the small cell's Knudsen number and the Lagrangian particle approach at the large cell's Knudsen number. This becomes an optimized algorithm for simulating dispersed particle phases with a large variation of Knudsen numbers due to different physical properties of the individual particle phase, such as the particle diameter, material density, etc. The GKS-UGKWP method for gas-particle flow unifies the Eulerian-Eulerian and Eulerian-Lagrangian methods. The particle and wave decompositions for the solid particle phase and their coupled evolution in UGKWP come from the consideration to balance the physical accuracy and numerical efficiency. Two cases of a gas-solid fluidization system, i.e. one circulating fluidized bed and one turbulent fluidized bed, are simulated. The typical flow structures of the fluidized particles are captured, and the time-averaged variables of the flow field agree well with the experimental measurements. In addition, the shock particle-bed interaction is studied by the proposed method, which validates the algorithm for the polydisperse gas-particle system in the highly compressible case, where the dynamic evolution process of the particle cloud is investigated.

Key words: shock waves, fluidized beds, multiphase flow

1. Introduction

Gas-particle two-phase flow appears in chemical, petroleum, environmental and other industries. Quantitative study of the system is of great importance in both basic scientific research and practical industrial production (Marchisio & Fox 2013; Ceresiat, Kolehmainen & Ozel 2021). Most granular flow systems include multiple types of solid particles with different material densities, diameters, shapes, etc., which is named as the polydisperse gas-particle flow. For the polydisperse system, it may become problematic to regard all kinds of solid particles as a single phase, especially as particle properties differ significantly from each other. For instance, the inter-phase heat conduction and the rate of chemical reaction highly depend on the solid particle's size. As a result, the effect from the particle size distribution (PSD) cannot be ignored (Zhong et al. 2016; Yan et al. 2023). Besides, the mixing and segregation of different types of solid particles are important issues that deserve much attention in the chemical and food industries, and thus the numerical method for the multi-disperse particulate flow should be employed (Fox & Vedula 2010). In addition, the interaction between different types of solid particles, which is usually modelled by the so-called solid-to-solid drag, plays a significant role in predicting the particles' behaviours, indicating the necessity of accurately modelling the polydisperse system (Syamlal 1987; Mathiesen et al. 1999). Therefore, developing an advanced computational fluid dynamics tool for polydisperse gas-particle flow is more challenging than its monodisperse counterparts due to the increased complexity in the multi-particle system (Zhang et al. 2023).

Generally, two approaches, Eulerian–Eulerian (EE) approach and Eulerian–Lagrangian (EL) approach, are used for the study of gas-particle two-phase flow. In both approaches, the gas phase is described by the Navier–Stokes (NS) equations, i.e. the so-called Eulerian approach; while the treatment of the solid particle phase can be Eulerian or Lagrangian. In the EE approach, the particle phase is modelled as a continuum fluid, and the hydrodynamic solvers are used in the simulation (Gidaspow 1994; Saurel & Abgrall 1999; Lu & Gidaspow 2003). In the EL approach, all solid particles or parcels, standing for a group of solid particles with the same properties, are tracked individually by solving the Newtonian equation of particle motion. At the same time, the collisions between solid particles are modelled, such as these collision rules in the discrete element method (DEM) (Tsuji, Kawaguchi & Tanaka 1993; Zhang et al. 2017b) and in the multiphase particle-in-cell method (MP-PIC) (Snider 2001, 2007; Verma & Padding 2020). In general, the EL approach works well in all flow regimes. Although the EE approach may not be able to accurately predict the particular flow when the Knudsen number (Kn) of the solid phase is large, it is still the dominant method in practical engineering applications due to the efficiency of the EE approach in comparison with the EL one (Zhong et al. 2016; Zhang et al. 2023). However, the recent studies also show that at some points the EL approach may be more accurate and efficient than the finely resolved two-fluid EE model (Benyahia 2022). In addition to the aforementioned methods, other commonly used numerical methods for granular flow include, but are not limited to, method of moment (Fan & Fox 2008; Marchisio & Fox 2013), direct simulation of Monte Carlo (He et al. 2015), compressible multiphase particle-in-cell method (Tian et al. 2020) and hybrid EL method (Zhang et al. 2017a), and many others.

For the solid particle evolution, the dynamics from the particle free transport with the interaction with the gas phase and inter-particle collisions should be modelled (Marchisio & Fox 2013; Yang *et al.* 2023). For the polydisperse flow, the inter-particle collision includes the monodisperse and polydisperse types of particles. For the EL approach, such as DEM, the effect on the particle in the polydisperse case can be added straightforwardly

in the simulation, since all solid particles' transport will be tracked with the explicit inter-particle collision according to the collision law (Feng et al. 2004; Zhang et al. 2017b). However, the computational cost is high, especially at small Kn, due to the explicit tracking of tremendous amount of particles. For the EE approach, the multi-fluid strategy is one of the commonly adopted methods in the polydisperse flow study, where many sets of governing equations are employed to describe the disperse phases (Mathiesen et al. 1999; Lu & Gidaspow 2003). For example, in the study of hydrodynamic behaviours from the PSD, the particle phase is modelled in different discrete phases according to the particle size (Qin, Zhou & Wang 2019). In the multi-fluid model, the closure of one solid phase will involve the properties of other disperse phases. It becomes crucially important to develop valid numerical methods for polydisperse gas-particle flow (Zhao & Wang 2021). The determination of the solid-to-solid drag in the momentum exchange between different disperse phases has to be properly modelled (Syamlal 1987; Mathiesen et al. 1999; Fan & Fox 2008). Another approach is to use one set of governing equations for the whole solid phase, and additional modifications are added with the consideration of different particle sizes (Chen, Wang & Li 2013).

In addition, the gas-solid interaction also plays a significant role in monodisperse/ polydisperse particular flow in both EE and EL approaches. In particular, the drag on a solid particle from the gas flow is of great importance to accurately predict the flow field of the gas-particle system (Li et al. 2009; Zhang et al. 2017b). For example, different polydisperse drag models are compared to evaluate their performance in capturing the mixing and segregation of different dispersed solid flows (Zhang et al. 2017b). Two methods are widely adopted to construct the drag model in the polydisperse system. Firstly, each disperse phase uses directly the drag model developed for monodisperse flow (Lu & Gidaspow 2003; Fan & Fox 2008). Secondly, the total drag of the whole multi-disperse system is evaluated from either experiment or direct numerical simulation (DNS) and is distributed to individual disperse phases according to the interaction rule (Cello, Di Renzo & Di Maio 2010; Rong, Dong & Yu 2014). It is worth mentioning that the mesoscale flow structures in the gas-solid system have a significant effect on the modelling of phase interaction. Particularly, the energy-minimization multiscale (EMMS) theory has been systematically developed for gas-particle flow (Li & Kwauk 1994; Yang et al. 2003; Wang & Li 2007). Recently, the EMMS has been developed and employed in the polydisperse particular flow system, with a preferred hydrodynamic performance in the EE approach (Qin et al. 2019). Besides, the filtered subgrid model is another important mesoscale method for both monodisperse and polydisperse gas-particle two-phase flows (Zhu et al. 2021: Lei, Zhu & Luo 2023). For example, the material property-dependent drag model presents satisfactory results in comparison with the experiment measurements (Zhu et al. 2019a).

The unified gas-kinetic wave-particle (UGKWP) method is able to simulate the equilibrium and non-equilibrium transports in different regimes under a unified framework. The multiscale gas-kinetic scheme (GKS)-UGKWP method for gas-particle two-phase flow is a regime-adaptive method to recover the EE and EL approaches in the limiting conditions (Yang *et al.* 2022*b*; Yang, Shyy & Xu 2022*c*; Yang *et al.* 2023). The UGKWP is an extension of the unified gas-kinetic scheme (UGKS). The UGKS models the flow physics directly on the scales of cell size and time step (Xu & Huang 2010; Xu 2021). The method was initially developed for rarefied flow and further extended to radiation transfer, plasma, particular flow, etc. (Sun, Jiang & Xu 2015; Liu & Xu 2017; Liu, Wang & Xu 2019). Both UGKS and UGKWP update macroscopic flow variables. However, different from the UGKS method with the update of the gas distribution function

with the discretized particle velocity space in a deterministic way, the UGKWP method decomposes the distribution function into analytical wave and statistical particle, where the weights for the wave and particle depend on the local cell's Knudsen number (Kn), such as $(1 - \exp(-1/Kn))$ for the wave component and $\exp(-1/Kn)$ for the particle component. Due to the absence of a discretized particle velocity space, the UGKWP method increases its computational efficiency greatly in high-speed and high-temperature flow simulations, especially for flow simulation close to the equilibrium (Zhu *et al.* 2019b; Liu, Zhu & Xu 2020). In the continuum flow regime, UGKWP gets back to the GKS (Xu 2001, 2021; Yang et al. 2022a), which is the kinetic theory-based second-order NS solver. The GKS is used directly to compute the gas phase in the current gas-solid particle system. Due to the Kn-dependent wave-particle decomposition, UGKWP is suitable for the simulation of particle flow. In the high particle collision regime with a small Kn, no particles will be sampled in UKGWP, and thus a hydrodynamic formulation will emerge for the evolution of the solid particle phase. The whole GKS-UGKWP will recover the EE approach automatically. On the contrary, when Kn is large, such as the collisionless regime for the solid particle phase, the evolution of the solid phase will be determined by tracking the discrete particles, and the GKS-UGKWP automatically gets back to the EL approach. At an intermediate Kn, both hydrodynamic wave and microscopic discrete particles will be updated in UGKWP for capturing the local non-equilibrium particle flow. In this paper, for the first time, the GKS-UGKWP is constructed to solve polydisperse gas-particle flow with multiple disperse particle phases, where particle's transport in the gas flow and particle collisions between same-type and different-type particles will be incorporated into the scheme.

This paper is organized as follows. Section 2 introduces the governing equations for the particle phase and the UGKWP method. Section 3 presents the governing equations for the gas phase and GKS method. Section 4 shows the numerical examples and the engineering applications with experimental measurements. The last section is the conclusion.

2. Unified gas-kinetic wave-particle method for disperse solid particle phase

2.1. Governing equation for disperse phase

The evolution of disperse phase is governed by the kinetic equation

$$\frac{\partial f_k}{\partial t} + \nabla_x \cdot (uf_k) + \nabla_u \cdot (af_k) = \frac{g_k - f_k}{\tau_k} + \sum_{i=1, i \neq k}^N \frac{g_{ik} - f_k}{\tau_{ik}}, \quad (2.1)$$

where f_k is the distribution function of the *k*th disperse phase, *u* is the particle velocity, *a* is the particle acceleration caused by the external force, ∇_x is the divergence operator with respect to space, ∇_u is the divergence operator with respect to velocity, τ_k is the relaxation time for the *k*th disperse phase and g_k is the associated equilibrium distribution, which can be written as

$$g_k = \epsilon_k \rho_k \left(\frac{\lambda_k}{\pi}\right)^{3/2} e^{-\lambda_k [(\boldsymbol{u} - \boldsymbol{U}_k)^2]}, \qquad (2.2)$$

where ϵ_k is the volume fraction of the *k*th disperse phase, ρ_k is the material density of the *k*th disperse phase, λ_k is the variable relevant to the granular temperature θ_k with $\lambda_k = 1/(2\theta_k)$ and U_k is the macroscopic velocity of the *k*th disperse phase. The second term at the right-hand side $(g_{ik} - f_k)/\tau_{ik}$ stands for the cross-species collision, where N

is the number of the solid disperse phase, τ_{ik} is the auxiliary collision time and g_{ik} is the auxiliary equilibrium distribution

$$g_{ik} = \epsilon_k \rho_k \left(\frac{\lambda_k}{\pi}\right)^{3/2} e^{-\lambda_k [(u-U_{ik})^2]},$$
(2.3)

and note that the mass conservation for the cross-species collision can be satisfied automatically with the above g_{ik} .

The particle acceleration a is determined by the external forces, such as the drag force D, the buoyancy force F_b and gravity $m_k G$, etc. Particularly, D and F_b are inter-phase forces, standing for the force applied on the solid particles by the gas flow. The general form of drag force can be evaluated by the drag force model

$$\boldsymbol{D} = \frac{m_k}{\tau_{st}} (\boldsymbol{U}_g - \boldsymbol{u}). \tag{2.4}$$

In the numerical simulation, the τ_{st} in (2.4) will be closed by the drag model chosen for the solid phase, which will be introduced in detail later. Besides, another interactive force considered is the buoyancy force, which can be modelled as

$$F_b = -\frac{m_k}{\rho_k} \nabla_x p_g, \tag{2.5}$$

where p_g is the pressure of the gas phase.

2.2. Unified gas-kinetic wave-particle method

In this subsection, the UGKWP for the evolution of disperse phase is introduced. Generally, the splitting operator is used to solve (2.1) through the following procedures within a numerical time step of the solid phase Δt_s :

$$\mathcal{L}_{d1}: \quad \frac{\partial f_k}{\partial t} + \nabla_{\mathbf{x}} \cdot (\boldsymbol{u} f_k) = \frac{g_k - f_k}{\tau_k}, \tag{2.6}$$

$$\mathcal{L}_{d2}: \quad \frac{\partial f_k}{\partial t} = \sum_{i=1, i \neq k}^{N} \frac{g_{ik} - f_k}{\tau_{ik}}, \tag{2.7}$$

$$\mathcal{L}_{d3}: \quad \frac{\partial f_k}{\partial t} + \nabla_u \cdot (af_k) = 0. \tag{2.8}$$

For brevity, the variables updated by \mathcal{L}_{d1} , \mathcal{L}_{d2} and \mathcal{L}_{d3} are denoted as

$$\mathcal{L}_{d1}: W^n \to W^*, \quad \mathcal{L}_{d2}: W^* \to W^{**}, \quad \mathcal{L}_{d3}: W^{**} \to W^{n+1}.$$
(2.9*a*-*c*)

Firstly, we focus on the part $\mathcal{L}_{d1}: W^n \to W^*$. The disperse phase kinetic equation without external force and cross-species collisions of solid particles is

$$\frac{\partial f_k}{\partial t} + \nabla_x \cdot (uf_k) = \frac{g_k - f_k}{\tau_k}.$$
(2.10)

For brevity, the subscript k will be neglected in this subsection. The integral solution of the kinetic equation can be written as

$$f(\mathbf{x}, t, \mathbf{u}) = \frac{1}{\tau} \int_0^t g(\mathbf{x}', t', \mathbf{u}) e^{-(t-t')/\tau} dt' + e^{-t/\tau} f_0(\mathbf{x} - \mathbf{u}t, \mathbf{u}),$$
(2.11)

where x' = x + u(t' - t) is the trajectory of the particle, f_0 is the initial distribution function at time t = 0 and g is the corresponding equilibrium state. In UGKWP, both

macroscopic conservative variables and microscopic distribution function will be updated under a finite volume framework. The cell-averaged macroscopic variables W_i of cell *i* are updated by the conservation law

$$W_i^* = W_i^n - \frac{1}{\Omega_i} \sum_{S_{ij} \in \partial \Omega_i} F_{ij} S_{ij} + S_i \Delta t, \qquad (2.12)$$

where $W_i = (\epsilon_i \rho_i, \epsilon_i \rho_i U_i, \epsilon_i \rho_i E_i)$ are the cell-averaged macroscopic variables defined as

$$W_i = \frac{1}{\Omega_i} \int_{\Omega_i} W(\mathbf{x}) \,\mathrm{d}\Omega, \qquad (2.13)$$

where $\epsilon_i \rho_i E_i = \frac{1}{2} \epsilon_i \rho_i U_i^2 + \frac{3}{2} \epsilon_i \rho_i \theta_i$, Ω_i is the volume of cell *i*, $\partial \Omega_i$ denotes the set of cell interfaces of cell *i*, S_{ij} is the area of the *j*th interface of cell *i* and F_{ij} denotes the fluxes for W_i passing through the interface S_{ij} . The flux F_{ij} in one step Δt can be calculated by

$$F_{ij} = \int_0^{\Delta t} \int \boldsymbol{u} \cdot \boldsymbol{n}_{ij} f_{ij}(\boldsymbol{x}, t, \boldsymbol{u}) \boldsymbol{\psi} \, \mathrm{d}\boldsymbol{u} \, \mathrm{d}t, \qquad (2.14)$$

where \mathbf{n}_{ij} is the unit normal vector of interface $S_{ij}, f_{ij}(t)$ is the distribution function on the interface S_{ij} and $\boldsymbol{\psi} = (1, \boldsymbol{u}, \frac{1}{2}\boldsymbol{u}^2)^{\mathrm{T}}$. Here

$$\boldsymbol{S}_{i} = \begin{bmatrix} 0, \boldsymbol{0}, -\frac{Q_{i,loss}}{\tau_{k}} \end{bmatrix}^{\mathrm{T}}, \qquad (2.15)$$

stands for the lost energy due to the inelastic collision of solid particles

$$Q_{i,loss} = (1 - e^2)^{\frac{3}{2}} \epsilon_i \rho_i \theta_i, \qquad (2.16)$$

where $e \in [0, 1]$ is the restitution coefficient for the determination of the percentage of the lost energy in the inelastic collision, and e has a value of 0.8, unless given specifically in this paper.

Substituting the time-dependent distribution function (2.11) into (2.14), the fluxes can be rewritten as

$$F_{ij} = \int_{0}^{\Delta t} \int \boldsymbol{u} \cdot \boldsymbol{n}_{ij} f_{ij}(\boldsymbol{x}, t, \boldsymbol{u}) \boldsymbol{\psi} \, \mathrm{d}\boldsymbol{u} \, \mathrm{d}t$$

$$= \int_{0}^{\Delta t} \int \boldsymbol{u} \cdot \boldsymbol{n}_{ij} \left[\frac{1}{\tau} \int_{0}^{t} g(\boldsymbol{x}', t', \boldsymbol{u}) \, \mathrm{e}^{-(t-t')/\tau} \, \mathrm{d}t' \right] \boldsymbol{\psi} \, \mathrm{d}\boldsymbol{u} \, \mathrm{d}t$$

$$+ \int_{0}^{\Delta t} \int \boldsymbol{u} \cdot \boldsymbol{n}_{ij} [\mathrm{e}^{-t/\tau} f_{0}(\boldsymbol{x} - \boldsymbol{u}t, \boldsymbol{u})] \boldsymbol{\psi} \, \mathrm{d}\boldsymbol{u} \, \mathrm{d}t$$

$$\stackrel{def}{=} F_{ij}^{eq} + F_{ij}^{fr}. \qquad (2.17)$$

The procedure for obtaining the local equilibrium state g_0 at the cell interface and the construction of g(t) are the same as that in GKS. For a second-order accuracy, the equilibrium state g around the cell interface is written as

$$g(\mathbf{x}', t', \mathbf{u}) = g_0(\mathbf{x}, \mathbf{u})(1 + \bar{\mathbf{a}} \cdot \mathbf{u}(t' - t) + \bar{A}t'), \qquad (2.18)$$

where $\bar{a} = [\bar{a_1}, \bar{a_2}, \bar{a_3}]^T$, $\bar{a_i} = (\partial g / \partial x_i)/g$, i = 1, 2, 3, $\bar{A} = (\partial g / \partial t)/g$ and g_0 is the local equilibrium on the interface. Specifically, the coefficients of spatial derivatives $\bar{a_i}$ can be

obtained from the corresponding derivatives of the macroscopic variables

$$\langle \overline{a_i} \rangle = \partial W_0 / \partial x_i, \tag{2.19}$$

where i = 1, 2, 3, and $\langle \cdots \rangle$ means the moments of the Maxwellian distribution functions

$$\langle \cdots \rangle = \int \psi(\cdots) g \,\mathrm{d} u.$$
 (2.20)

The coefficients of temporal derivative \bar{A} can be determined by the compatibility condition

$$\langle \bar{\boldsymbol{a}} \cdot \boldsymbol{u} + \bar{A} \rangle = \boldsymbol{0}. \tag{2.21}$$

Now, all the coefficients in the equilibrium state $g(\mathbf{x}', t', \mathbf{u})$ have been determined, and its integration becomes

$$f^{eq}(\mathbf{x}, t, \mathbf{u}) \stackrel{def}{=} \frac{1}{\tau} \int_0^t g(\mathbf{x}', t', \mathbf{u}) e^{-(t-t')/\tau} dt'$$

= $c_1 g_0(\mathbf{x}, \mathbf{u}) + c_2 \bar{\mathbf{a}} \cdot \mathbf{u} g_0(\mathbf{x}, \mathbf{u}) + c_3 A g_0(\mathbf{x}, \mathbf{u}),$ (2.22)

with coefficients

$$c_{1} = 1 - e^{-t/\tau}, c_{2} = (t + \tau) e^{-t/\tau} - \tau, c_{3} = t - \tau + \tau e^{-t/\tau}.$$
(2.23)

So, the flux from the equilibrium state F_{ii}^{eq} is given by

$$F_{ij}^{eq} = \int_0^{\Delta t} \int \boldsymbol{u} \cdot \boldsymbol{n}_{ij} f_{ij}^{eq}(\boldsymbol{x}, t, \boldsymbol{u}) \boldsymbol{\psi} \, \mathrm{d}\boldsymbol{u} \, \mathrm{d}t.$$
(2.24)

Besides, the flux contribution from the particle's free transport is calculated by tracking the particles sampled from f_0 . Therefore, the updating of the cell-averaged macroscopic variables can be written as

$$W_i^* = W_i^n - \frac{1}{\Omega_i} \sum_{S_{ij} \in \partial \Omega_i} F_{ij}^{eq} S_{ij} + \frac{w_i^{fr}}{\Omega_i} + S_i \Delta t, \qquad (2.25)$$

where w_i^{fr} is the net free streaming flow of cell *i*, obtained by counting the sampled particle, and it stands for the flux contribution of the free streaming of particles.

The evolution of the particle distribution can be written as

$$f(\mathbf{x}, t, \mathbf{u}) = (1 - e^{-t/\tau})g^+(\mathbf{x}, t, \mathbf{u}) + e^{-t/\tau}f_0(\mathbf{x} - \mathbf{u}t, \mathbf{u}),$$
(2.26)

where g^+ is named as the hydrodynamic distribution function with the analytical formulation. The initial distribution function f_0 has a probability of $e^{-t/\tau}$ to free transport and $(1 - e^{-t/\tau})$ to collision with other particles. The post-collision particle satisfies the distribution $g^+(x, u, t)$. The free transport time before the first collision with other particles is denoted as t_c , and then the cumulative distribution function of t_c is

$$F(t_c < t) = 1 - e^{-t/\tau}, \qquad (2.27)$$

and therefore t_c can be sampled as $t_c = -\tau \ln(\eta)$, where η is a random number generated from a uniform distribution U(0, 1). Then, the free streaming time t_f for each particle is

determined separately by

$$t_f = \min[-\tau \ln(\eta), \Delta t], \qquad (2.28)$$

where Δt is the time step. Therefore, within one time step, all particles can be divided into two groups: the collisionless particle and the collisional particle, and they are determined by the relation between time step Δt and free streaming time t_f . Specifically, if $t_f = \Delta t$, this particle is collisionless, and its trajectory is fully tracked in the whole time step. On the contrary, if $t_f < \Delta t$, this particle is a collisional one, and its trajectory is tracked until t_f . The collisional particle will be eliminated at t_f in the simulation and the associated mass, momentum and energy carried by this particle are merged into the macroscopic quantities in the relevant cell by counting its contribution through the fluxes across the cell interfaces. More specifically, the particle trajectory in the free streaming process within time interval $t \in [0, t_f]$ is tracked by

$$x^* = x^n + u^n t_f. (2.29)$$

The term w_i^{fr} can be calculated by counting the particles passing through the interfaces of cell *i*

$$\boldsymbol{w}_{i}^{fr} = \sum_{k \in P(\partial \Omega_{i}^{+})} \boldsymbol{\phi}_{k} - \sum_{k \in P(\partial \Omega_{i}^{-})} \boldsymbol{\phi}_{k}, \qquad (2.30)$$

where $P(\partial \Omega_i^+)$ is the particle set moving into cell *i* within one time step, $P(\partial \Omega_i^-)$ is the particle set moving out of cell *i*, *k* is the particle index in the specific set and $\phi_k = [m_k, m_k u_k, \frac{1}{2}m_k(u_k^2)]^T$ is the mass, momentum and energy carried by particle *k*. Therefore, w_i^{fr}/Ω_i is the net conservative quantity caused by the free streaming of the tracked particles. Now, all the terms in (2.25) have been determined and the macroscopic variables W_i can be updated.

All particles have been traced up to time t_f . The collisionless particle with $t_f = \Delta t$ will survive at the end of the time step; while the collisional particle with $t_f < \Delta t$ will be deleted after its first collision and it is assumed to go to the equilibrium state in that cell. Therefore, the hydrodynamic macroscopic variables of the collisional particles in cell *i* at the end of each time step can be directly obtained by

$$W_i^h = W_i^* - W_i^p, (2.31)$$

and W_i^p are the mass, momentum and energy of remaining collisionless particles in the cell. Here, the macroscopic variables W_i^h account for all eliminated collisional particles, which can be re-sampled from W_i^h based on the Maxwellian distribution at the beginning of the next time step. Now, the updates of both macroscopic variables and the microscopic particles have been presented. The above method is the so-called unified gas-kinetic particle (UGKP) method.

The above UGKP can be further developed to get an optimized UGKWP method in terms of efficiency and memory reduction. In the UGKP method, all particles are divided into collisionless and collisional particles in each time step. The collisional particles are deleted after the first collision and re-sampled from W_i^h at the beginning of the next time step. However, only the collisionless portion of the re-sampled particles can survive in the next time step, and all re-sampled collisional ones will be deleted again. Fortunately, the transport fluxes from these collisional particles can be evaluated analytically without using particles. Therefore, we do not need to re-sample these collisional particles from W_i^h at all. According to the cumulative distribution (2.27), the proportion of collisionless

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particles is exp $(-\Delta t/\tau)$, and therefore, in UGKWP, only the collisionless particles from the hydrodynamic variables W_i^h in cell *i* will be re-sampled with the total mass, momentum and energy

$$\boldsymbol{W}_{i}^{hp} = \mathrm{e}^{-\Delta t/\tau} \boldsymbol{W}_{i}^{h}. \tag{2.32}$$

Then, the free transport time of all these re-sampled particles will be given by $t_f = \Delta t$ in UGKWP. The fluxes $F^{fr,wave}$ from these un-sampled collisional particles from $(1 - \exp(-\Delta t/\tau))W_i^h$ can be evaluated analytically (Zhu *et al.* 2019*b*; Liu *et al.* 2020). Now, the same as UGKP, in UGKWP, the net flux $w_i^{fr,p}$ by the free streaming of the particles, which include remaining particles from the previous time step and re-sampled collisionless ones, can be calculated by

$$\boldsymbol{w}_{i}^{fr,p} = \sum_{k \in P(\partial \Omega_{i}^{+})} \boldsymbol{\phi}_{k} - \sum_{k \in P(\partial \Omega_{i}^{-})} \boldsymbol{\phi}_{k}.$$
(2.33)

So, the macroscopic flow variables in UGKWP are updated by

$$W_i^* = W_i^n - \frac{1}{\Omega_i} \sum_{S_{ij} \in \partial \Omega_i} F_{ij}^{eq} S_{ij} - \frac{1}{\Omega_i} \sum_{S_{ij} \in \partial \Omega_i} F_{ij}^{fr,wave} S_{ij} + \frac{w_i^{fr,p}}{\Omega_i} + S_i \Delta t, \qquad (2.34)$$

where $F_{ij}^{fr,wave}$ is the flux function from the un-sampled collisional particles (Zhu *et al.* 2019*b*; Liu *et al.* 2020)

$$F_{ij}^{fr,wave} = F_{ij}^{fr,UGKS}(W_i^h) - F_{ij}^{fr,DVM}(W_i^{hp})$$

$$= \int_0^{\Delta t} \int \boldsymbol{u} \cdot \boldsymbol{n}_{ij} [e^{-t/\tau} f_0(\boldsymbol{x} - \boldsymbol{u} t, \boldsymbol{u})] \boldsymbol{\psi} \, \mathrm{d} \boldsymbol{u} \, \mathrm{d} t$$

$$- e^{-\Delta t/\tau} \int_0^{\Delta t} \int \boldsymbol{u} \cdot \boldsymbol{n}_{ij} [g_0^h(\boldsymbol{x}, \boldsymbol{u}) - t\boldsymbol{u} \cdot g_x^h(\boldsymbol{x}, \boldsymbol{u})] \boldsymbol{\psi} \, \mathrm{d} \boldsymbol{u} \, \mathrm{d} t$$

$$= \int \boldsymbol{u} \cdot \boldsymbol{n}_{ij} \left[(q_4 - \Delta t \, e^{-\Delta t/\tau}) g_0^h(\boldsymbol{x}, \boldsymbol{u}) + \left(q_5 + \frac{\Delta t^2}{2} \, e^{-\Delta t/\tau} \right) \boldsymbol{u} \cdot g_x^h(\boldsymbol{x}, \boldsymbol{u}) \right] \boldsymbol{\psi} \, \mathrm{d} \boldsymbol{u},$$

(2.35)

with

$$q_4 = \tau (1 - e^{-\Delta t/\tau}), \tag{2.36}$$

$$q_5 = \tau \,\Delta t \,\mathrm{e}^{-\Delta t/\tau} - \tau^2 (1 - \mathrm{e}^{-\Delta t/\tau}). \tag{2.37}$$

In the second part \mathcal{L}_{d2} , $W^* \to W^{**}$ models the effect of cross-species collision between solid particles in different disperse phases. Taking the *k*th disperse phase for example, its

collision with other disperse phases can be evaluated by

$$\frac{\partial f_k}{\partial t} = \sum_{i=1,i \neq k}^N \frac{g_{ik} - f_k}{\tau_{ik}}.$$
(2.38)

Obviously, $\epsilon_k^{**} = \epsilon_k^*$ with the above formula of g_{ik} . Taking moment $\psi = u$ in the Euler regime with $f_k = g_k + O(\tau_k)$, we can obtain

$$\frac{\partial(\epsilon_k \rho_k U_k)}{\partial t} = \sum_{i=1, i \neq k}^N \frac{\epsilon_k \rho_k (U_{ik} - U_k)}{\tau_{ik}}.$$
(2.39)

In this paper, the auxiliary velocity between the *i*th and *k*th disperse phase, U_{ik} , is assumed as

$$U_{ik} = \frac{\epsilon_i \rho_i U_i + \epsilon_k \rho_k U_k}{\epsilon_i \rho_i + \epsilon_k \rho_k}.$$
(2.40)

Now, we need to determine τ_{ik} , i.e. the collision time between the *i*th and *k*th disperse phase. Generally, the commonly employed parameter in the polydisperse particular flow is β_{ik} , which is named the so-called inter-solid drag model and has the following relationship with τ_{ik} :

$$\frac{\epsilon_k \rho_k (\boldsymbol{U}_{ik} - \boldsymbol{U}_k)}{\tau_{ik}} = \beta_{ik} (\boldsymbol{U}_i - \boldsymbol{U}_k).$$
(2.41)

Substituting (2.40) into (2.41), the expression of τ_{ik} can be explicitly obtained

$$\tau_{ik} = \frac{\epsilon_i \rho_i \epsilon_k \rho_k}{(\epsilon_i \rho_i + \epsilon_k \rho_k) \beta_{ik}},\tag{2.42}$$

and the closure of β_{ik} will be introduced in the following. Here, U_k^{**} can be obtained by the analytical solution

$$U_{k}^{**} = (1 - e^{-\Delta t_{s}/(\beta_{ik}/\epsilon_{k}^{*}\rho_{k})})U_{i}^{*} + e^{-\Delta t_{s}/(\beta_{ik}/\epsilon_{k}^{*}\rho_{k})}U_{k}^{*}.$$
(2.43)

The parameter β_{ik} reflects the momentum and energy exchanges between different disperse solid phases, which play an important role in polydisperse solid particle flow. Many studies have been conducted about β_{ik} (Syamlal 1987; Mathiesen *et al.* 1999; Fan & Fox 2008). In this paper, the inter-solid drag model proposed by Mathiesen based on kinetic theory of granular flow (KTGF) will be used (Mathiesen *et al.* 1999)

$$\beta_{ik} = \frac{3p_{c,ik}}{d_{ik}} \left[\frac{2(m_k^2 \theta_k + m_i^2 \theta_i)}{\pi m_0^2 \theta_k \theta_i} \right]^{1/2} + \frac{p_{c,ik}}{|U_k - U_i|} \left[\nabla_x \ln \frac{\epsilon_k}{\epsilon_i} + 3\nabla_x \frac{\ln(m_i \theta_i)}{\ln(m_k \theta_k)} + \frac{\theta_k \theta_i}{\theta_k + \theta_i} \left(\frac{\nabla_x \theta_k}{\theta_k^2} - \frac{\nabla_x \theta_i}{\theta_i^2} \right) \right], \quad (2.44)$$

where $p_{c,ik}$ is the collisional pressure between the *i*th and *k*th disperse phase

$$p_{c,ik} = \frac{\pi (1 + e_{ik}) d_{ik}^3 g_{ik} \epsilon_i \rho_i \epsilon_k \rho_k \theta_i \theta_k (m_i + m_k)}{3(m_i^2 \theta_i + m_k^2 \theta_k)} \left[\frac{(m_i + m_k)^2 \theta_i \theta_k}{(m_i^2 \theta_i + m_k^2 \theta_k)(\theta_i + \theta_k)} \right]^{3/2}, \quad (2.45)$$

with

$$m_0 = m_i + m_k, \quad m_k = \frac{\pi}{6} \rho_k d_k^3, \quad m_i = \frac{\pi}{6} \rho_i d_i^3,$$
 (2.46*a*-*c*)

$$e_{ik} = \frac{e_i + e_k}{2}, \quad d_{ik} = \frac{d_i + d_k}{2}, \quad g_{ik} = \frac{N}{2} \frac{\epsilon_i + \epsilon_k}{1 - \epsilon_g} g_0.$$
 (2.47*a*-*c*)

In this paper, we take $\theta_k^{**} = \theta_k^*$, which means that the effect on the granular temperature from intensive particles' collisions is neglected due to the low value of the granular temperature in the inelastic particles' collision (Fox & Vedula 2010). Note that this effect can be further considered by taking moment $\psi = u^2/2$ on \mathcal{L}_{d2} . Finally, in the third part \mathcal{L}_{d3} , $W^{**} \to W^{n+1}$ accounts for the acceleration

$$\frac{\partial f_k}{\partial t} + \nabla_{\boldsymbol{u}} \cdot (\boldsymbol{a} f_k) = 0, \qquad (2.48)$$

where the acceleration of one solid particle a can be decomposed into three parts

$$a = a_D + a_c + a_p, \tag{2.49}$$

where a_D is the velocity-dependent drag force from the gas-solid interaction

$$a_D = \frac{U_g - u}{\tau_{st,k}},\tag{2.50}$$

where a_c is the velocity-independent buoyancy and gravitational force on the solid particle

$$a_c = -\frac{1}{\rho_k} \nabla_x p_g + G, \qquad (2.51)$$

and a_p is the force from the collisional and frictional pressure among solid phases. As shown later, a_p mainly contributes in dense particle flow and is similar to a normal stress. It is conditionally updated in the MP-PIC method (Snider 2001, 2007; Verma & Padding 2020).

Taking moment ψ on the equation of \mathcal{L}_{d3} , in the Euler regime with $f_k = g_k + O(\tau_k)$, we get

$$\frac{\partial \boldsymbol{W}_k}{\partial t} = \boldsymbol{Q}_k, \qquad (2.52)$$

where

$$Q_{k} = \begin{bmatrix} 0 \\ \frac{\epsilon_{k}\rho_{k}(U_{g} - U_{k})}{\tau_{st,k}} + \epsilon_{k}\rho_{k}(a_{c} + a_{p}) \\ \frac{\epsilon_{k}\rho_{k}U_{k} \cdot (U_{g} - U_{k})}{\tau_{st,k}} - 3\frac{\epsilon_{k}\rho_{k}\theta_{k}}{\tau_{st,k}} + \epsilon_{k}\rho_{k}U_{k} \cdot (a_{c} + a_{p}) \end{bmatrix}.$$
(2.53)

Here, (2.52) will be updated in the following. Firstly, the gas-solid drag between the kth disperse phase and gas flow

$$\frac{\frac{\partial(\epsilon_k \rho_k U_k)}{\partial t}}{\frac{\partial(\tilde{\rho}_g U_g)}{\partial t}} = \beta_k (U_g - U_k),$$
(2.54)

is discretized implicitly

$$\frac{\epsilon_{k}^{n+1}\rho_{k}U_{k}^{***} - \epsilon_{k}^{**}\rho_{k}U_{k}^{**}}{\Delta t_{s}} = \beta_{k}^{**}(U_{g}^{***} - U_{k}^{***}), \\
\frac{\tilde{\rho}_{g}^{n+1}U_{g}^{***} - \tilde{\rho}_{g}^{**}U_{g}^{**}}{\Delta t_{s}} = -\beta_{k}^{**}(U_{g}^{***} - U_{k}^{***}),$$
(2.55)

where $\beta_k = \epsilon_k \rho_k / \tau_{st,k}$ is determined based on the drag model of the *k*th disperse phase. Obviously, we have $\epsilon_k^{n+1} = \epsilon_k^{**}$, $\tilde{\rho}_g^{n+1} = \tilde{\rho}_g^{**}$, and thus we get

$$U_{k}^{***} = \frac{U_{g}^{**}\Delta t_{s} + U_{k}^{**}r\Delta t_{s} + U_{k}^{**}\tau_{st,k}}{\Delta t_{s} + r\Delta t_{s} + \tau_{st,k}}, \\U_{g}^{***} = \frac{U_{g}^{**}\Delta t_{s} + U_{k}^{**}r\Delta t_{s} + U_{g}^{**}\tau_{st,k}}{\Delta t_{s} + r\Delta t_{s} + \tau_{st,k}}, \end{cases}$$
(2.56)

with $r = \epsilon_k^{**} \rho_k / \tilde{\rho}_g^{**}$. Then, the particle's acceleration due to drag can be written as

$$a_D^{***} \stackrel{def}{=} \frac{U_g^{***} - U_s^{***}}{\tau_{st,k}} = \frac{U_g^{**} - U_s^{**}}{\Delta t_s + r\Delta t_s + \tau_{st,k}},$$
(2.57)

and the acceleration without a_p can be expressed as

$$a^{***} = a_D^{***} + a_c = \frac{U_g^{**} - U_s^{**}}{\Delta t_s + r\Delta t_s + \tau_{st,k}} + a_c.$$
(2.58)

Then, the macroscopic variables of the kth solid phase are updated by

where $\epsilon_k^{n+1}\rho_k E_k^{***} = \frac{1}{2}\epsilon_k^{n+1}\rho_k U_k^2 + \frac{3}{2}\epsilon_k^{n+1}\rho_k \theta_k^{***}$. As in the treatment of MP-PIC method, a_p is updated at the end as (Snider 2001, 2007)

$$\boldsymbol{a}_{p} = -\frac{1}{\epsilon_{k}\rho_{k}}\boldsymbol{\nabla}_{\boldsymbol{x}}(p_{k,c} + p_{k,f}), \qquad (2.60)$$

where $p_{k,c}$ and $p_{k,f}$ are the collisional pressure and frictional pressure of the kth disperse phase, which are determined by (2.70) and (2.71), respectively. In this paper, the a_p obtained by (2.60) is further constrained by the following stability conditions:

$$\frac{|\frac{1}{2}\boldsymbol{a}_{p}\Delta t_{s}^{2}| \leq k_{c}\Delta_{cell},}{|\boldsymbol{U}_{k}^{***}\Delta t_{s} + \frac{1}{2}\boldsymbol{a}_{p}\Delta t_{s}^{2}| \leq k_{c}\Delta_{cell},}$$

$$(2.61)$$

where Δ_{cell} is the cell size and k_c is a safety factor with a value smaller than 1, such as 0.8, as used in this paper. Now the acceleration can be fully determined as

$$a^{n+1} = a^{***} + a_p. (2.62)$$

The macroscopic velocity of the *k*th solid phase U_k^{n+1} is updated by

$$U_k^{n+1} = U_k^{***} + a_p \Delta t_s, (2.63)$$

with the granular temperature $\theta_k^{n+1} = \theta_k^{***}$.

Besides, the velocity and location of the remaining free transport particles are updated as

$$u^{n+1} = u^* + a^{n+1}t_f, (2.64)$$

$$x^{n+1} = x^* + \frac{1}{2}a^{n+1}t_f^2.$$
(2.65)

The above procedures are used to update the disperse particle phase in one time step Δt_s .

2.3. The Kn and flow regime of the solid particle phase

The parameter Kn_k stands for the Knudsen number of the kth disperse particle phase, and it is defined by the ratio of the collision time τ_k to the characteristic time scale of macroscopic flow t_{ref}

$$\mathrm{Kn}_k = \frac{\tau_k}{t_{ref}}.$$
(2.66)

The characteristic time t_{ref} takes the time step of the solid phase Δt_s and τ_k is the time interval between collisions of solid particles. In this paper, τ_k is defined as (Passalacqua *et al.* 2010; Marchisio & Fox 2013)

$$\tau_k = \frac{\sqrt{\pi}d_k}{12\epsilon_k g_0 \sqrt{\theta_k}},\tag{2.67}$$

where d_k , ϵ_k and θ_k are the diameter of the solid particle, volume fraction and the granular temperature of the *k*th disperse phase. Here, g_0 is the radial distribution function with the following form:

$$g_0 = \frac{2-c}{2(1-c)^3},\tag{2.68}$$

where $c = \epsilon_t / \epsilon_{s,max}$ is the ratio of the total solid volume fraction ϵ_t to the allowed maximum value $\epsilon_{s,max}$ for the polydisperse solid mixture. The flow regime of the *k*th disperse phase is determined by Kn_k. Generally, for the dilute flow, the collision frequency between solid particles is low, leading to a large Kn_k, and UGKWP will sample and track the solid particles, keeping the non-equilibrium automatically. On the contrary, in the high concentration region, the high collision frequency between particles means the solid phase is in the equilibrium state, and no particles will be sampled in UGKWP. In the limit of the continuum flow regime with e = 1, the above UGKWP method for (2.1) can recover the solution of the following hydrodynamic equations:

$$\frac{\partial(\epsilon_{k}\rho_{k})}{\partial t} + \nabla_{\mathbf{x}} \cdot (\epsilon_{k}\rho_{k}U_{k}) = 0, \qquad (2.69a)$$

$$\frac{\partial(\epsilon_{k}\rho_{k}U_{k})}{\partial t} + \nabla_{\mathbf{x}} \cdot (\epsilon_{k}\rho_{k}U_{k}U_{k} + p_{k}\mathbb{I}) = \frac{\epsilon_{k}\rho_{k}(U_{g} - U_{k})}{\tau_{st,k}}$$

$$-\epsilon_{k}\nabla_{\mathbf{x}}p_{g} + \epsilon_{k}\rho_{k}G + \sum_{i=1,i \neq k}^{N} \beta_{ik}(U_{i} - U_{k}), \qquad (2.69b)$$

$$\frac{\partial(\epsilon_{k}\rho_{k}E_{k})}{\partial t} + \nabla_{\mathbf{x}} \cdot ((\epsilon_{k}\rho_{k}E_{k} + p_{k})U_{k}) = \frac{\epsilon_{k}\rho_{k}U_{k} \cdot (U_{g} - U_{k})}{\tau_{st,k}}$$

$$-3\frac{\epsilon_{k}\rho_{k}\theta_{k}}{\tau_{st,k}} - \epsilon_{k}U_{k} \cdot \nabla_{\mathbf{x}}p_{g} + \epsilon_{k}\rho_{k}U_{k} \cdot G. \qquad (2.69c)$$

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In (2.69), p_k is the pressure of the *k*th disperse solid phase, and it is the sum of the kinetic pressure $p_{k,k} = \epsilon_k \rho_k \theta_k$, collisional pressure $p_{c,k}$ and frictional pressure $p_{f,k}$. Lots of studies about $p_{c,k}$ and $p_{f,k}$ have been done, especially for the dense particular flow (Dou *et al.* 2023). In this paper, the collisional pressure $p_{c,k}$ is calculate by

$$p_{c,k} = \sum_{i=1,i \neq k}^{N} p_{c,ik},$$
(2.70)

where $p_{c,ik}$ is the collisional pressure between the *i*th and the *k*th disperse phases, given in (2.45). The value of $p_{f,k}$ accounts for the enduring inter-particle contacts and frictions of the *k*th disperse phase, which play important roles when the solid phase is near packing. In this paper, the Johnson–Jackson model is employed (Johnson & Jackson 1987; Houim & Oran 2016)

$$p_{f,k} = \begin{cases} 0, & \epsilon_t \le \epsilon_{s,crit}, \\ 0.1\epsilon_k \frac{(\epsilon_t - \epsilon_{s,crit})^2}{(\epsilon_{s,max} - \epsilon_t)^5}, & \epsilon_t > \epsilon_{s,crit}. \end{cases}$$
(2.71)

Here, $\epsilon_{s,crit}$ is the critical volume fraction of the whole solid phase. To avoid the solid volume fraction ϵ_k exceeding its maximum value $\epsilon_{s,max}$, i.e. the over-packing problem, the proposed flux limiting model near the packing condition is employed in the UGKWP method for the solid phase (Yang *et al.* 2022*c*).

3. Gas-kinetic scheme for gas phase

3.1. Governing equations for gas phase

The gas phase is regarded as the continuum flow and the governing equations are the NS equations with source terms reflecting the inter-phase interaction (Gidaspow 1994; Ishii & Hibiki 2006)

$$\frac{\partial(\tilde{\rho}_{g})}{\partial t} + \nabla_{x} \cdot (\tilde{\rho}_{g}U_{g}) = 0,$$

$$\frac{\partial(\tilde{\rho}_{g}U_{g})}{\partial t} + \nabla_{x} \cdot (\tilde{\rho}_{g}U_{g}U_{g} + \tilde{\rho}_{g}\mathbb{I}) - \epsilon_{g}\nabla_{x} \cdot (\mu_{g}\sigma)$$

$$= p_{g}\nabla_{x}\epsilon_{g} - \sum_{k=1}^{N} \frac{\epsilon_{k}\rho_{k}(U_{g} - U_{k})}{\tau_{st}} + \rho_{g}G,$$

$$\frac{\partial(\tilde{\rho}_{g}E_{g})}{\partial t} + \nabla_{x} \cdot ((\tilde{\rho}_{g}E_{g} + \tilde{\rho}_{g})U_{g}) - \epsilon_{g}\nabla_{x} \cdot (\mu_{g}\sigma \cdot U_{g} - \kappa\nabla_{x}T_{g})$$

$$\frac{\partial\epsilon_{g}}{\partial t} = \sum_{k=1}^{N} \epsilon_{k}\rho_{k}(U_{g} - U_{k}) + \rho_{k}G,$$
(3.1a)

$$= -p_g \frac{\partial \epsilon_g}{\partial t} - \sum_{k=1}^N \frac{\epsilon_k \rho_k U_k \cdot (U_g - U_k)}{\tau_{st}} + \sum_{k=1}^N \frac{3\epsilon_k \rho_k \theta_k}{\tau_{st}} + \rho_g U_g \cdot G, \qquad (3.1c)$$

where $\tilde{\rho}_g = \epsilon_g \rho_g$ is the apparent density of the gas phase, $p_g = \rho_g RT_g$ is the pressure of the gas phase and $\tilde{p}_g = \tilde{\rho}_g RT_g$. The strain rate tensor $\boldsymbol{\sigma}$ is

$$\boldsymbol{\sigma} = \boldsymbol{\nabla}_{\boldsymbol{x}} \boldsymbol{U}_{\boldsymbol{g}} + (\boldsymbol{\nabla}_{\boldsymbol{x}} \boldsymbol{U}_{\boldsymbol{g}})^{\mathrm{T}} - \frac{2}{3} \boldsymbol{\nabla}_{\boldsymbol{x}} \cdot \boldsymbol{U}_{\boldsymbol{g}} \mathbb{I}, \qquad (3.2)$$

and

$$\mu_g = \tau_g p_g, \quad \kappa = \frac{5}{2} R \tau_g p_g. \tag{3.3a,b}$$

In particular, on the right-hand side of (3.1), the term $p_g \nabla_x \epsilon_g$ is called the 'nozzle' term, and the associated work term $-p_g(\partial \epsilon_g/\partial t)$ is called the *pDV* work term, since it is similar to the *pDV* term in the quasi-one-dimensional gas nozzle flow equations (Houim & Oran 2016). Unphysical pressure fluctuations might occur if the 'nozzle' term and *pDV* term are not solved correctly. According to Toro (2013), (3.1) can be written as the following form:

$$\frac{\partial(\rho_g)}{\partial t} + \nabla_x \cdot (\rho_g U_g) = C_{\epsilon_g} \rho_g,$$

$$\frac{\partial(\rho_g U_g)}{\partial t} + \nabla_x \cdot (\rho_g U_g U_g + p_g \mathbb{I} - \mu_g \sigma)$$

$$= C_{\epsilon_g} \rho_g U_g - \sum_{k=1}^{N} \frac{\epsilon_k \rho_k (U_g - U_k)}{\epsilon_g \tau_{st}} + \frac{\rho_g G}{\epsilon_g},$$
(3.4*a*)

(3.4*a*)

(3.4*b*)

(3.4*b*)

$$\frac{\partial(\rho_g E_g)}{\partial t} + \nabla_x \cdot ((\rho_g E_g + p_g) U_g - \mu_g \sigma \cdot U_g + \kappa \nabla_x T_g)$$
$$= C_{\epsilon_g}(\rho_g E_g + p_g) - \sum_{k=1}^N \frac{\epsilon_k \rho_k U_k \cdot (U_g - U_k)}{\epsilon_g \tau_{st}} + \sum_{k=1}^N \frac{3\epsilon_k \rho_k \theta_k}{\epsilon_g \tau_{st}} + \frac{\rho_g U_g \cdot G}{\epsilon_g}, \quad (3.4c)$$

where $C_{\epsilon_g} = -(1/\epsilon_g)(d\epsilon_g/dt)$ with $d\epsilon_g/dt = \partial \epsilon_g/\partial t + U_g \cdot \nabla \epsilon_g$. The method to solve C_{ϵ_g} will be introduced later.

3.2. Gas-kinetic scheme for gas evolution

The gas flow is governed by the NS equations with the inter-phase interaction, and its solution will be obtained by the corresponding GKS, which is a limiting scheme of UGKWP in the continuum regime. In general, the evolution of the gas phase (3.4) in one time step Δt_g can be split into three parts

$$\mathcal{L}_{g1}: \begin{cases} \frac{\partial(\rho_g)}{\partial t} + \nabla_x \cdot (\rho_g U_g) = 0, \\ \frac{\partial(\rho_g U_g)}{\partial t} + \nabla_x \cdot (\rho_g U_g U_g + p_g \mathbb{I} - \mu_g \sigma) = 0, \\ \frac{\partial(\rho_g E_g)}{\partial t} + \nabla_x \cdot ((\rho_g E_g + p_g) U_g - \mu_g \sigma \cdot U_g + \kappa \nabla_x T_g) = 0, \end{cases}$$
(3.5)
$$\mathcal{L}_{g2}: \begin{cases} \frac{\partial(\rho_g)}{\partial t} = C_{\epsilon_g} \rho_g, \\ \frac{\partial(\rho_g U_g)}{\partial t} = C_{\epsilon_g} \rho_g U_g, \\ \frac{\partial(\rho_g E_g)}{\partial t} = C_{\epsilon_g} (\rho_g E_g + p_g). \end{cases}$$
(3.6)

$$\mathcal{L}_{g3}: \begin{cases} \frac{\partial(\rho_g)}{\partial t} = 0, \\ \frac{\partial(\rho_g U_g)}{\partial t} = -\frac{\epsilon_s \rho_s (U_g - U_s)}{\epsilon_g \tau_{st}} + \frac{\rho_g G}{\epsilon_g}, \\ \frac{\partial(\rho_g E_g)}{\partial t} = -\frac{\epsilon_s \rho_s U_s \cdot (U_g - U_s)}{\epsilon_g \tau_{st}} + \frac{3\epsilon_k \rho_k \theta_k}{\epsilon_g \tau_{st}} + \frac{\rho_g U_g \cdot G}{\epsilon_g}. \end{cases}$$
(3.7)

The variables updated by \mathcal{L}_{g1} , \mathcal{L}_{g2} and \mathcal{L}_{g3} are denoted as

$$\mathcal{L}_{g1}: W^n \to W^*, \quad \mathcal{L}_{g2}: W^* \to W^{**}, \quad \mathcal{L}_{g3}: W^{**} \to W^{n+1}.$$
(3.8*a*-*c*)

Firstly, the kinetic equation without the nozzle and acceleration term \mathcal{L}_{g1} for $W^n \to W^*$ for the gas phase is modelled by

$$\frac{\partial f_g}{\partial t} + \nabla_x \cdot (u f_g) = \frac{g_g - f_g}{\tau_g},\tag{3.9}$$

where u is the velocity, τ_g is the relaxation time for the gas phase, f_g is the distribution function of the gas phase and g_g is the corresponding equilibrium state (Maxwellian distribution). The local equilibrium state g_g can be written as

$$g_g = \rho_g \left(\frac{\lambda_g}{\pi}\right)^{(K+3)/2} e^{-\lambda_g [(u-U_g)^2 + \xi^2]},$$
(3.10)

where ρ_g is the density, λ_g is determined by the gas temperature through $\lambda_g = m_g/2k_BT_g$, m_g is the molecular mass and U_g is the macroscopic velocity of the gas phase. Here, K is the internal degree of freedom with $K = (5 - 3\gamma)/(\gamma - 1)$ for the three-dimensional diatomic gas, where $\gamma = 1.4$ is the specific heat ratio. The collision term satisfies the compatibility condition

$$\int \frac{g_g - f_g}{\tau_g} \boldsymbol{\psi} \, \mathrm{d}\boldsymbol{\Xi} = 0, \tag{3.11}$$

where $\boldsymbol{\psi} = (1, \boldsymbol{u}, \frac{1}{2}(\boldsymbol{u}^2 + \boldsymbol{\xi}^2))^{\mathrm{T}}$, the internal variables $\boldsymbol{\xi}^2 = \boldsymbol{\xi}_1^2 + \dots + \boldsymbol{\xi}_K^2$ and $\mathrm{d}\boldsymbol{\Xi} = \mathrm{d}\boldsymbol{u}\,\mathrm{d}\boldsymbol{\xi}$.

For brevity, the subscript g will be neglected in this subsection. For (3.9), the integral solution of f at the cell interface can be written as

$$f(\mathbf{x}, t, \mathbf{u}, \boldsymbol{\xi}) = \frac{1}{\tau} \int_0^t g(\mathbf{x}', t', \mathbf{u}, \boldsymbol{\xi}) \,\mathrm{e}^{-(t-t')/\tau} \,\mathrm{d}t' + \mathrm{e}^{-t/\tau} f_0(\mathbf{x} - \mathbf{u}t, \mathbf{u}, \boldsymbol{\xi}), \tag{3.12}$$

where x' = x + u(t' - t) is the trajectory of particles, f_0 is the initial gas distribution function at time t = 0 and g is the corresponding equilibrium state. The initial NS gas distribution function f_0 in (3.12) can be constructed as

$$f_0 = f_0^l(\mathbf{x}, \mathbf{u})(1 - H(\mathbf{x})) + f_0^r(\mathbf{x}, \mathbf{u})H(\mathbf{x}),$$
(3.13)

where H(x) is the Heaviside function, f_0^l and f_0^r are the initial gas distribution functions on the left and right sides of one cell interface. More specifically, the initial gas distribution function f_0^k , k = l, r, is constructed as

$$f_0^k = g^k (1 + a^k \cdot x - \tau (a^k \cdot u + A^k)), \qquad (3.14)$$

where g^l and g^r are the Maxwellian distribution functions on the left-hand and right-hand sides of a cell interface, which can be fully determined by the macroscopic conservative

flow variables W^l and W^r . The coefficients $a^l = [a_1^l, a_2^l, a_3^l]^T$ and $a^r = [a_1^r, a_2^r, a_3^r]^T$ are related to the spatial derivatives in the normal and tangential directions, which can be evaluated from the corresponding derivatives of the initial macroscopic variables

$$\langle a_i^l \rangle = \partial W^l / \partial x_i, \quad \langle a_i^r \rangle = \partial W^r / \partial x_i, \qquad (3.15a,b)$$

where i = 1, 2, 3, and $\langle \cdots \rangle$ means the moments of the Maxwellian distribution functions

$$\langle \cdots \rangle = \int \boldsymbol{\psi}(\cdots) g \, \mathrm{d}\boldsymbol{\Xi}.$$
 (3.16)

Based on the Chapman–Enskog expansion, the non-equilibrium part of the distribution function satisfies

$$\langle \boldsymbol{a}^l \cdot \boldsymbol{u} + A^l \rangle = 0, \quad \langle \boldsymbol{a}^r \cdot \boldsymbol{u} + A^r \rangle = 0,$$
 (3.17)

and therefore the coefficients A^l and A^r can be fully determined. The equilibrium state g around the cell interface is modelled as

$$g = g_0(1 + \bar{a} \cdot x + \bar{A}t), \qquad (3.18)$$

where $\bar{a} = [\bar{a}_1, \bar{a}_2, \bar{a}_3]^T$, g_0 is the local equilibrium of the cell interface. More specifically, g can be determined by the compatibility condition

$$\int \boldsymbol{\psi} g_0 \,\mathrm{d}\boldsymbol{\Xi} = \boldsymbol{W}_0 = \int_{\boldsymbol{u}>0} \boldsymbol{\psi} g^l \,\mathrm{d}\boldsymbol{\Xi} + \int_{\boldsymbol{u}<0} \boldsymbol{\psi} g^r \,\mathrm{d}\boldsymbol{\Xi}, \tag{3.19}$$

$$\int \boldsymbol{\psi} \overline{a_i} g_0 \, \mathrm{d}\boldsymbol{\Xi} = \partial \boldsymbol{W}_0 / \partial x_i = \int_{u>0} \boldsymbol{\psi} a_i^l g^l \, \mathrm{d}\boldsymbol{\Xi} + \int_{u<0} \boldsymbol{\psi} a_i^r g^r \, \mathrm{d}\boldsymbol{\Xi}, \qquad (3.20)$$

i = 1, 2, 3, and

$$\langle \bar{\boldsymbol{a}} \cdot \boldsymbol{u} + \bar{A} \rangle = 0. \tag{3.21}$$

After determining all parameters in the initial gas distribution function f_0 and the equilibrium state g, substituting (3.13) and (3.18) into (3.12), the time-dependent distribution function $f(\mathbf{x}, t, \mathbf{u}, \boldsymbol{\xi})$ at a cell interface can be expressed as

$$f(\mathbf{x}, t, \mathbf{u}, \mathbf{\xi}) = c_1 g_0 + c_2 \bar{\mathbf{a}} \cdot \mathbf{u} g_0 + c_3 A g_0 + [c_4 g^r + c_5 a^r \cdot \mathbf{u} g^r + c_6 A^r g^r] (1 - H(\mathbf{u})) + [c_4 g^l + c_5 a^l \cdot \mathbf{u} g^l + c_6 A^l g^l] H(\mathbf{u}),$$
(3.22)

with coefficients

$$c_{1} = 1 - e^{-t/\tau},$$

$$c_{2} = (t + \tau) e^{-t/\tau} - \tau,$$

$$c_{3} = t - \tau + \tau e^{-t/\tau},$$

$$c_{4} = e^{-t/\tau},$$

$$c_{5} = -(t + \tau) e^{-t/\tau},$$

$$c_{6} = -\tau e^{-t/\tau}.$$
(3.23)

Then, the flux transport over a time step can be calculated

$$F_{ij} = \int_0^{\Delta t} \int \boldsymbol{u} \cdot \boldsymbol{n}_{ij} f_{ij}(\boldsymbol{x}, t, \boldsymbol{u}, \boldsymbol{\xi}) \boldsymbol{\psi} \, \mathrm{d}\boldsymbol{\Xi} \, \mathrm{d}t, \qquad (3.24)$$

where n_{ij} is the normal vector of the cell interface. Then, the cell-averaged conservative variables of cell *i* can be updated as follows:

$$W_i^* = W_i^n - \frac{1}{\Omega_i} \sum_{S_{ij} \in \partial \Omega_i} F_{ij} S_{ij}, \qquad (3.25)$$

where Ω_i is the volume of cell *i*, $\partial \Omega_i$ denotes the set of the interface of cell *i*, S_{ij} is the area of the *j*th interface of cell *i*, F_{ij} denotes the projected macroscopic fluxes in the normal direction and $W_g = [\rho_g, \rho_g U_g, \rho_g E_g]^T$ are the cell-averaged conservative flow variables for the gas phase.

In the second part, $\mathcal{L}_{g2}: W^* \to W^{**}$ is about the nozzle term

$$\left. \begin{array}{l} \rho_{g}^{**} = \rho_{g}^{*} + C_{\epsilon_{g}}^{*} \rho_{g}^{*} \Delta t_{g}, \\ \rho_{g}^{**} U_{g}^{**} = \rho_{g}^{*} U_{g}^{*} + C_{\epsilon_{g}}^{*} \rho_{g}^{*} U_{g}^{*} \Delta t_{g}, \\ \rho_{g}^{**} E_{g}^{**} = \rho_{g}^{*} E_{g}^{*} + C_{\epsilon_{g}}^{*} (\rho_{g}^{*} E_{g}^{*} + p_{g}^{*}) \Delta t_{g}, \end{array} \right\}$$

$$(3.26)$$

where

$$C_{\epsilon_g}^* = -\frac{1}{\epsilon_g^{n+1}} \left(\frac{\epsilon_g^{n+1} - \epsilon_g^n}{\Delta t_s} + U_g^* \cdot \nabla \epsilon_g^n \right), \qquad (3.27)$$

with

$$\epsilon_g^n = 1 - \sum_{k=1}^N \epsilon_k^n, \quad \epsilon_g^{n+1} = 1 - \sum_{k=1}^N \epsilon_k^{n+1}, \quad \nabla \epsilon_g^n = -\sum_{k=1}^N \nabla \epsilon_k^n. \tag{3.28a-c}$$

It is worth noting that $\nabla \epsilon_g$ is the cell-averaged volume fraction gradient of the gas phase in the cell. Taking $\partial \epsilon_g / \partial x$ for example, it is calculated by

$$\frac{\partial \epsilon_{g,i}}{\partial x} = \frac{\epsilon_{g,i+1/2} - \epsilon_{g,i-1/2}}{\Delta x},\tag{3.29}$$

where $\epsilon_{g,i-1/2}$ and $\epsilon_{g,i+1/2}$ are volume fractions of the gas phase at the left and right interfaces of cell *i*, which can be obtained from the reconstructed ϵ_s at the interface based on $\epsilon_s + \epsilon_g = 1$.

In the third part, $\mathcal{L}_{g3}: W^{**} \to W^{n+1}$ is for the phase interaction

$$\mathcal{L}_{g3}: \begin{cases} \frac{\partial(\rho_g)}{\partial t} = 0, \\ \frac{\partial(\rho_g U_g)}{\partial t} = -\sum_{k=1}^{N} \frac{\epsilon_k \rho_k (U_g - U_k)}{\epsilon_g \tau_{st}}, \\ \frac{\partial(\rho_g E_g)}{\partial t} = -\sum_{k=1}^{N} \frac{\epsilon_k \rho_k U_k \cdot (U_g - U_k)}{\epsilon_g \tau_{st}} + \sum_{k=1}^{N} \frac{3\epsilon_k \rho_k \theta_k}{\epsilon_g \tau_{st}}, \end{cases}$$
(3.30)

Obviously, we have $\rho_g^{n+1} = \rho_g^{**}$. Then, the second equation represents the momentum exchange between the gas phase with multi-disperse phases

$$\frac{\partial(\rho_g U_g)}{\partial t} = -\sum_{k=1}^N \frac{\epsilon_k \rho_k (U_g - U_k)}{\epsilon_g \tau_{st}} \stackrel{def}{=} -\frac{1}{\epsilon_g} \beta_t (U_g - U_t), \qquad (3.31)$$



Figure 1. The flow chart of GKS-UGKWP method for polydisperse gas-particle two-phase flow.

where β_t and U_t are the equivalent momentum transfer coefficient and velocity of the whole solid phase

$$\beta_t \stackrel{def}{=} \sum_{k=1}^N \beta_k = \sum_{k=1}^N \frac{\epsilon_k \rho_k}{\tau_{st,k}}, \quad U_t \stackrel{def}{=} \sum_{k=1}^N \frac{\beta_k U_k}{\beta_t}.$$
(3.32*a*,*b*)

The calculations of β_t and U_k are based on the variables of the n + 1 state of the solid phase. For the above equation, the analytical solution of U_g can be obtained

$$U_g^{n+1} = U_t^{n+1} + (U_g^{**} - U_t^{n+1}) e^{-(\beta_t^{n+1} \Delta t_g / \epsilon_g^{n+1} \rho_g^{n+1})}.$$
(3.33)

Finally, the energy of the gas phase can be updated by

$$\rho_g^{n+1} E_g^{n+1} = \rho_g^{**} E_g^{**} - \left[\sum_{k=1}^N \frac{1}{\epsilon_g^{n+1}} \beta_k^{n+1} U_k^{n+1} \cdot (U_g^{n+1} - U_k^{n+1}) - \sum_{k=1}^N \frac{3\epsilon_k^{n+1} \rho_k \theta_k^{n+1}}{\epsilon_g^{n+1} \tau_{st}} \right] \Delta t_g.$$
(3.34)

Now, the evolution of the gas phase in Δt_g is finished.

In the evolution, $\Delta t_{s,k}$ and Δt_g will be calculated based on the Courant–Friedrichs–Lewy (CFL) condition; the solid phase will be updated firstly by one solid time step $\Delta t_s = \min(\Delta t_{s,k})$; then, the gas phase will be updated based on the gas time step Δt_g until $\sum_i \Delta t_{g,i} = \Delta t_s$, and the evolution of gas-particle two-phase flow in Δt_s will be finished. The flow chart of GKS-UGKWP for polydisperse gas-particle flow is given in figure 1, and the main difference from the monodisperse counterpart is the calculation of solid phase, marked by the blue box.

	Total mass (kg)	Mass fraction	Diameter (µm)	Material density (kg m ⁻³)
Small particle	2.223	78.0%	225	2480
Large particle	0.627	22.0 %	416	2480
т	able 1. The propertie	es of the solid parti	cles for the CFB case	(Niemi 2012).

4. Numerical simulations

4.1. Circulating fluidized bed

4.1.1. Case description

The first case is a circulating fluidized bed (CFB) with two disperse solid phases (Niemi 2012; Wang et al. 2015). The experiment data will be used to validate the GKS-UGKWP method. As in previous studies (Wang et al. 2015), a two-dimensional domain with $D \times H = 0.4 \text{ m} \times 3 \text{ m}$ is employed in this paper. The uniform rectangular mesh is used in the whole domain with mesh number 66×500 , and correspondingly the cell size $\Delta_x \approx \Delta_y = 6 \times 10^{-3}$ m. According to the experiment measurement (Niemi 2012), the total inventory of solid particles is 2.85 kg, and the mass fraction, diameter and material density of each disperse phase are listed in table 1. The maximum solid volume fraction is taken as $\epsilon_{t,max} = 0.55$ in this case. Initially, the solid phase is uniformly distributed in the whole domain, and according to the mass shown in table 1, the initial solid volume fractions are $\epsilon_1 = 0.0498$ and $\epsilon_2 = 0.0140$, with the assumption of a riser thickness of T = 1.5 cm, which is the same as the value employed in Wang *et al.* (2015). In the simulation, the solid particles are free to leave the domain at the top boundary. To simplify the simulation, the left and right boundaries are fixed walls, and thus the escaped solid particles will be replenished in the computational domain from the bottom boundary, instead of opening the right boundary as adopted in Wang et al. (2015). A gas with velocity $U_g = 2.25 \text{ m s}^{-1}$ flows into the domain through the bottom boundary to fluidize the solid particles. For the left and right wall boundaries, the mixed wall boundary condition, shown in Appendix A, and no-slip wall boundary condition are used for the solid phase and gas phase, respectively. For this case, the widely used drag correlation proposed by Gibilaro is employed for both disperse phases (Gibilaro et al. 1985; Mckeen & Pugsley 2003), which can be written as

$$\beta_k = \left(\frac{17.3}{Re_{s,k}} + 0.336\right) \frac{\rho_g |U_g - u_k|}{d_k} \epsilon_k \epsilon_g^{-1.8},\tag{4.1}$$

where $Re_{s,k} = \epsilon_g \rho_g d_k |U_g - u_k| / \mu_g$ is the Reynolds number (*Re*) of the *k*th disperse solid phase. It is worth noting that for each disperse phase, $\tau_{st,k}$ can be obtained by the relation $\beta_k = \epsilon_k \rho_k / \tau_{st,k}$.

4.1.2. Results

In this case, the simulation time is 10.0 s, and the results from 6.0 to 10.0 s are used for the averaging. Physically, to study the flow properties at different vertical positions in the riser, four gauges are set at h = 0.32, 0.40, 0.80, 1.20 m in the experiment. Numerically, the total solid volume fraction ϵ_t and the overall vertical velocity of solid phase U_s at the above four heights are averaged and compared with experimental measurements in figure 2. Note that the overall vertical velocity of the whole solid phase U_s is obtained by the individual velocities weighted by solid volume fractions, $U_s = \sum_k \epsilon_k U_{s,k} / \sum_k \epsilon_k$.

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Figure 2. The profiles of (*a*) time-averaged total solid volume fraction ϵ_t and (*b*) time-averaged overall vertical velocity of solid phase U_s at different riser heights by GKS-UGKWP method with a total 66 × 500 mesh points and the comparison with the experimental measurements.



Figure 3. The profiles of (*a*) time-averaged total solid volume fraction ϵ_t and (*b*) time-averaged overall vertical velocity of solid phase U_s at different riser heights by GKS-UGKWP method with a total 80 × 600 mesh points and the comparison with the experimental measurements.

The mesh is further refined to 80×600 grid points, and the time-averaged results of ϵ_t and U_s are shown in figure 3. Similar results have been obtained from the refined mesh in comparison with those in figure 2, and therefore the following analysis is based on the coarser mesh with 66×500 points only.

Figure 2 shows that the numerical results by the GKS-UGKWP method basically agree with the experiment measurements, validating the reliability and accuracy of the proposed method. At h = 1.20 m, the computational results $\epsilon_t \simeq 2 \% - 3 \%$ are somehow lower than the experiment values $\simeq 6 \%$, which may be due to the boundary treatment, such that the escaped particles from the top boundary are replenished at the bottom boundary, but not from the sidewalls. The choices of drag model will affect the solution as well. As described



Figure 4. The profiles of solid volume fraction evaluated from the time-averaged pressure gradient, $\epsilon_t = -(\partial p_g/\partial y)/\rho_s G$, at different riser heights by GKS-UGKWP method and the comparison with the experimental measurements.

in the introduction, the drag model with the consideration of mesoscopic sub-grid flow structures performs better than the traditional homogeneous drag model (Wang & Li 2007; Zhu *et al.* 2021). The current method may give better prediction around h = 1.20 m if the mesoscale drag model is employed, which will be studied in the future. In experiment, it is usually assumed that the solid concentration is the same as the pressure gradient along the vertical riser, i.e. $\epsilon_s \cong -(\partial p_g/\partial y)/\rho_s G$. Here, the predicted ϵ_t evaluated by the time-averaged pressure gradient is also presented in figure 4. Compared with figure 2(*a*), the solid concentration values by these two approaches show some deviations in the bottom dense regions, i.e. h = 0.23, 0.40 m, but agree well in other regions, i.e. h = 0.80, 1.20 m.

Besides, the snapshots of solid particles ϵ_t at different times are presented in figure 5. In general, the solid particles prefer to accumulate at the riser's bottom and near the wall, resulting in a relatively higher concentration in these zones. Furthermore, the instantaneous results clearly show the instantaneously coexisting and dynamically intervening dilute/dense flow regions. The spatially evolving solid volume fraction can be hardly captured smoothly by the hybrid EE/EL methods. The above characteristics are also found in the studies of monodisperse CFB cases.

For each disperse solid phase, Kn_k , defined by $Kn_k = \tau_k/\Delta t_s$ with the local collision time τ_k of the *k*th disperse phase, is presented in figure 6. Distributed by Kn_k , the wave component, contour of ϵ_k^{wave} and the particle component, the set of sampled particles coloured by their vertical velocity P_k , are also shown in figure 6. Note that the sum of the wave ϵ_k^{wave} and the solid particle P_k components is equal to ϵ_k , as shown in figure 6. The vertical velocity of each solid phase $U_{s,k}$ is also given in figure 6. The spatial distributions of ϵ and U_s of two particle phases are distinguishable, indicating the necessity of the polydisperse method. For both solid phases, Kn is generally smaller in the near-bottom and near-wall zones of the riser due to the accumulation and collisions of particles in these regions. The two disperse solid particle phases adjust their weights to the wave and particle UGKWP method for polydisperse gas-solid flow



Figure 5. The instantaneous snapshots of total solid volume fraction ϵ_t at (a) t = 6.0 s, (b) t = 7.0 s, (c) t = 8.0 s, (d) t = 9.0 s and (e) t = 10.0 s.

components in UGKWP according to their respective Kn. One obvious advantage of the GKS-UGKWP for polydisperse flow is that each disperse phase can take the independent wave and particle decompositions.

4.2. Turbulent fluidized bed

4.2.1. Case description

The dense turbulent fluidized bed (TFB) was applied in the petroleum refining industry and was studied experimentally and numerically (Gao *et al.* 2009; Li *et al.* 2009). In this problem, two kinds of particles, such as the fluid catalytic cracking (FCC) catalyst (fine) and millet (coarse), are involved with detailed properties given in table 2. Table 2 shows that the densities of two types of particles are very close, while the particle sizes are very different. This flow condition brings challenges to the numerical methods for the gas-particle system with a single solid phase alone, where the tracking of multiple solid phases in GKS-UGKWP seems suitable for this problem. The case of initial bed height $H_0 = 1.155$ m and gas velocity $U_g = 0.53$ m s⁻¹ is studied in this paper. The computational domain is $D \times H = 0.5$ m $\times 4$ m and is covered by a uniform rectangular mesh 40 \times 300. The maximum solid volume fraction is taken as $\epsilon_{s,max} = 0.65$ in this study. At the beginning of the simulation, all solid particles are uniformly distributed in the whole riser with initial volume fraction $\epsilon_1 = 0.118$ and $\epsilon_2 = 0.070$ for the small and



Figure 6. The instantaneous snapshots of Kn, solid volume fraction ϵ , solid volume fraction by wave in UGKWP ϵ^{wave} , the set of sampled particles in UGKWP *P* and the vertical velocity of solid phase U_s at t = 8.0 s: (a) Kn₁, (b) ϵ_1 , (c) ϵ_1^{wave} , (d) P_1 , (e) $U_{s,1}$, (f) Kn₂, (g) ϵ_2 , (h) ϵ_2^{wave} , (i) P_2 , (j) $U_{s,2}$. The figures with subscript 1 are the results of the 1st solid phase (small particle), and the figures with subscript 2 are the results of the 2nd solid phase (large particle). The value of Kn_k is coloured by the Kn-legend. The solid volume fraction ϵ_k and the corresponding wave component ϵ_k^{wave} are coloured by the Us-legend. The discrete particles in particle set P_k and the vertical velocity of solid phase $U_{s,k}$ are coloured by the Us-legend, with k = 1, 2. The legend of Kn is in the exponential distribution. Note that the sum of ϵ_1 and ϵ_2 is exactly equal to ϵ_t at t = 8.0 s, as shown in figure 5.

Solid phase	Mass fraction	Diameter (μm)	Material density (kg m ⁻³)	Geldart group
FCC catalyst	64.2 %	60	1500	Geldart A
Millet	35.8 %	930	1402	Geldart D
	a			••••

Table	2.	The propertie	s of fine and	coarse	particles	in	TFB	(Gao	et al.	2009)	•
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large particle phases, respectively. The solid particles escaping from the top boundary will be recirculated back to the computational domain through the bottom boundary. For the gas phase, the standard atmospheric condition is employed at the top boundary, and the gas blows into the riser through the bottom boundary with the velocity U_g and a pressure difference of $\Delta p = \epsilon_{s,max}(\rho_s^* - \rho_g)GH_0$ from the top boundary, where $\rho_s^* = 1463.3 \text{ kg m}^{-3}$ is the density of the solid particles weighted by their initial volume fractions. The same as the above CFB case, the mixed boundary condition and no-slip wall boundary condition are employed on the sidewalls for the particle phase and gas phase, respectively.

In GKS-UGKWP, each solid phase can choose the most accurate and suitable drag model for the polydisperse system. As shown in table 2, the fine and coarse particles are the Geldart A and D groups, respectively, and different drag models are employed to

evaluate the gas–solid interaction in the FCC catalyst and millet particle phases. Different drag models and their modifications are studied and compared (Gao *et al.* 2009). More specifically, for the coarse particle, the Gidaspow model is used (Gidaspow 1994)

$$\beta_{k} = \begin{cases} 150 \frac{\epsilon_{k}(1-\epsilon_{g})\mu_{g}}{\epsilon_{g}d_{k}^{2}} + 1.75 \frac{\epsilon_{k}\rho_{g}|U_{g}-u_{k}|}{d_{k}}, & \epsilon_{g} \le 0.8, \\ \frac{3}{4}C_{d}(Re_{s,k}) \frac{\epsilon_{k}\epsilon_{g}\rho_{g}}{d_{k}}|U_{g}-u_{k}|\epsilon_{g}^{-2.65}, & \epsilon_{g} > 0.8, \end{cases}$$
(4.2)

while, for the fine FCC catalyst particles, the four-zone drag model is employed

$$\beta_{k} = \begin{cases} 150 \frac{\epsilon_{k}(1-\epsilon_{g})\mu_{g}}{\epsilon_{g}(d_{k}^{*})^{2}} + 1.75 \frac{\epsilon_{k}\rho_{g}|U_{g}-u_{k}|}{d_{k}^{*}}, & 0 \leq \epsilon_{g} \leq 0.8, \\ \frac{5}{72}C_{d}(Re_{s,k}^{*})\frac{\epsilon_{k}\epsilon_{g}\rho_{g}}{d_{k}^{*}(1-\epsilon_{g})^{0.293}}|U_{g}-u_{k}|, & 0.8 < \epsilon_{g} \leq 0.933, \\ \frac{3}{4}C_{d}(Re_{s,k})\frac{\epsilon_{k}\epsilon_{g}\rho_{g}}{d_{k}}|U_{g}-u_{k}|\epsilon_{g}^{-2.65}, & 0.933 < \epsilon_{g} \leq 0.990, \\ \frac{3}{4}C_{d}(Re_{s,k})\frac{\epsilon_{k}\rho_{g}}{d_{k}}|U_{g}-u_{k}|, & 0.990 < \epsilon_{g} \leq 1.0, \end{cases}$$

$$(4.3)$$

where d_k is the diameter of the solid particle and d_k^* in (4.3) is the effective diameter of the FCC catalyst phase, taken as $300\mu m$ for better agreement with experimental measurement (Gao *et al.* 2009; Li *et al.* 2009). The proposed drag model in (4.3) has fully considered the effect of the particles' clusters, which is also employed in this paper. Besides, in (4.2) and (4.3), C_d and $Re_{s,k}$ are defined as below

$$C_d(Re_k) = \begin{cases} \frac{24}{Re_k} (1 + 0.15Re_k^{0.687}), & Re_k \le 1000, \\ 0.44, & Re_k > 1000, \end{cases}$$
(4.4)

and

$$Re_{s,k} = \frac{\epsilon_g \rho_g d_k |U_g - \boldsymbol{u}_k|}{\mu_g}, \quad Re_{s,k}^* = \frac{\epsilon_g \rho_g d_k^* |U_g - \boldsymbol{u}_k|}{\mu_g}.$$
 (4.5*a*,*b*)

4.2.2. Results

The time-averaged results from 10.0 to 15.0 s are shown in figure 7. The solid phase in the riser shows higher concentration at the bottom zone and lower density in the top zone, and a sharp transition occurs in a very small region around 1.7-2.0 m. Overall, the predicted apparent density of the solid phase agrees well with the experimental measurements. It is worth mentioning that the choice of a reasonable and accurate drag model which involves the subgrid information is very important for the accurate prediction in numerical simulation (Wang & Li 2007; Zhu *et al.* 2021). Besides, figure 7 also presents profiles of ϵ for two solid phases and shows a similar trend along the riser height.

The instantaneous snapshots of the solid phase density, $\sum_k \epsilon_k \rho_k$ in the range 10.0–15.0 s are given in figure 8, which indicates a typical feature of TFB. The coexistence pattern of bottom dense/middle transition/up dilute regions is well captured. All solid particles in the top dilute region are FCC catalyst (Geldart A) type. Figure 8 shows the particle-cluster phenomenon, which has difficulty in the drag modelling in these regions. In the bottom

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Figure 7. (a) The profiles of time-averaged apparent density of whole solid phase $\sum_k \epsilon_k \rho_k$ along the riser height by GKS-UGKWP method and comparison with experimental measurements. (b) The profiles of time-averaged solid volume fraction of each disperse phase ϵ_k , k = 1, 2 and their sum ϵ_t .



Figure 8. The instantaneous snapshots of apparent density of the whole solid phase $\sum_k \epsilon_k \rho_k$ at (a) t = 10.0 s, (b) t = 11.0 s, (c) t = 12.0 s, (d) t = 13.0 s, (e) t = 14.0 s and (f) t = 15.0 s.



UGKWP method for polydisperse gas-solid flow

Figure 9. The instantaneous snapshots of Kn_k , solid apparent density $\epsilon_k \rho_k$, solid apparent density by wave in UGKWP $\epsilon_k^{wave} \rho_k$ and the set of sampled particles in UGKWP P_k at t = 11.0 s: (a) Kn_1 , (b) $\epsilon_1 \rho_1$, (c) $\epsilon_1^{wave} \rho_1$, (d) P_1 , (e) Kn_2 , (f) $\epsilon_2 \rho_2$, (g) $\epsilon_2^{wave} \rho_2$ and (h) P_2 . The subscripts 1 and 2 stand for the 1st (FCC catalyst particle) solid phase and the 2nd (millet particle) solid phase, respectively. The Kn_k is coloured by the Kn-legend, the solid apparent density $\epsilon_k \rho_k$ and wave component $\epsilon_k^{wave} \rho_k$ are coloured by the legend of apparent density and the discrete particles in particle set P_k are coloured by the Us-legend (vertical velocity of the solid particle), with k = 1, 2. The legend of Kn is in an exponential distribution.

dense region, the gas bubble with variable solid particles inside shows a complex pattern and its tangling with the dense solid phase.

Since the diameters of two solid phases (60 and 930 µm) have a 15 times difference, it is interesting to present their respective distributions. Figure 9 shows the apparent density of each phase $\epsilon_k \rho_k$, k = 1, 2 at t = 11.0 s. The summation $\sum_k \epsilon_k \rho_k$ is exactly the apparent density at 11.0 s in figure 8(*b*). The obvious characteristic feature is that, in the up-dilute regions, only the smaller (FCC catalyst) particles exist without millet particles, as shown in the time-averaged profile of ϵ of figure 7. Also, for both solid phases at $h \approx 1.7$ m, there is a separation zone with a large Kn above and a small Kn below. Compared with the FFC catalyst phase, the millet phase shows a strong non-equilibrium with a large Kn in the bottom dense region. The decompositions of wave and particle, determined by the local Kn, are presented in figure 9 through the contoured apparent density $\epsilon_k \rho_k$ and scattered particle set P_k . For the FCC catalyst phase, the Lagrangian particle fully determines its evolution in the up-dilute region, while the wave component is dominant in the bottom region with tremendous amount of real particles and their collisions. For the millet large particle phase, even in the bottom dense region, lots of particles are sampled and tracked in its evolution.

It is necessary to understand the flow properties related to the dilute/dense and non-equilibrium/equilibrium in the gas-particle system. The dilute or dense flow is generally determined by the solid volume fraction, while non-equilibrium/equilibrium is determined by the Kn of the solid particle phase. The dilute and dense flow regions can be associated with either non-equilibrium and equilibrium regimes, especially for the dense particle flow, with many differences in their particle diameters or material density. X. Yang, W. Shyy and K. Xu



Figure 10. The instantaneous snapshots of Kn of FCC catalyst particle phase at different times: (a) t = 10 s, (b) t = 12 s, (c) t = 14 s and (d) t = 15 s. The instantaneous snapshots of Kn of millet particle phase at different times: (e) t = 10 s, (f) t = 12 s, (g) t = 14 s and (h) t = 15 s. The legend of Kn is in an exponential distribution.

In UGKWP, Kn is used to determine the decomposition of wave and particle according to the extent of local non-equilibrium. The snapshots of Kn for each disperse phase at different times are shown in figure 10. For both disperse phases, in the bottom dense region at h < 1.7 m the non-equilibrium/equilibrium regimes are not spatially fixed and become dynamically inter-convertible. The proposed GKS-UGKWP for polydisperse flow is suitable to treat each individual solid phase with the optimal decompositions of wave and particle.

4.3. Interaction of a shock wave with a dense particle curtain

4.3.1. Case description

The interaction of a shock wave with a solid particle bed is a highly challenging problem for a numerical method to be capable of capturing the shock wave propagation at supersonic speed and calculating the gas-solid phase interaction and particle-particle collisions at moderate/dense cases (Ling et al. 2012; Tian et al. 2020). Here, the interaction of a planar shock with a particle curtain is studied by the GKS-UGKWP method in two-dimensional space, and the simulation solution is compared with the experimental measurement (Ling *et al.* 2012). As sketched in figure 11(a), a planar shock with Mach number (Ma) = 1.66 in the gas tube moves from the left to the right (x direction), and encounters an initially stationary particle curtain with a width of L = 2 mm. Starting from the impingement of the shock on the solid particles bed, a reflecting shock moving to the left and a transmitting shock moving to the right will occur. Simultaneously, driven by the high-speed gas flow, the solid particles will move to the right by following the transmitted shock front. The computational domain $X \times Y$ is $[-0.375m, 0.125m] \times$ [-0.04 m, 0.04 m] and is covered by a uniform rectangular mesh with 1000×160 cells. In the experiment, the diameter of solid particles is distributed by $106-125 \ \mu m$. While in the computation, the simulation is based on two disperse phases with solid particle diameters $d_1 = 110 \ \mu\text{m}$ and $d_2 = 120 \ \mu\text{m}$. The material density of all solid particles is $\rho_s = 2520 \text{ kg m}^{-3}$ with the restitution coefficient e = 0.95. Initially, the solid particles are uniformly distributed with $\epsilon_1 = 0.105$ and $\epsilon_2 = 0.105$. The initial state of the gas phase in the domain is the same as the experiment: $p_{g,1} = 8.27 \times 10^4$ Pa, $U_{g,1} = 0$ m s⁻¹



Figure 11. The sketch of the interaction of a shock Ma = 1.66 with the dense particle curtain: (a) the whole domain without near-wall gap; (b) the local particle distribution with near-wall gap (87% spanwise particle curtain).

and $T_{g,1} = 296.40$ K, with gas constant R = 287.05 J (kg K)⁻¹ and specific heat ratio $\gamma = 1.4$. At the left boundary, the pre-shock condition at Ma = 1.66 is given by $p_{g,2} = 2.52 \times 10^5$ Pa, $U_{g,2} = 304.16$ m s⁻¹ and $T_{g,2} = 423.79$ K. The free boundary condition is employed at the right boundary. Besides, for the top and bottom boundaries, the no-slip and slip boundary condition are taken for the gas and solid particle phases, respectively. To monitor the pressure of the gas flow, two gauge positions are set at 68.6 mm upstream and 64.2 mm downstream of the left front of the initial particle curtain. In this case, the internal degree of freedom of the gas phase is modelled by $K(\tilde{t}) = K_0 + 1.0 \times (\tilde{t}/\tilde{t}_{end})^3$ to mimic the increased turbulence intensity of gas flow due to the initial width of the particle curtain L and shock velocity $u_s = 572.00$ m s⁻¹, and \tilde{t}_{end} is the normalized simulation time, taken as 350.0 in this case.

The drag force on the solid particle of the kth disperse phase can be written in a general form

$$D = 3\pi \mu_g d_k (U_g - u) \frac{Re_k}{24} C_D^*,$$
(4.6)

where Re_k is the particle Reynolds number, and C_D^* is the particle drag coefficient. With the definition of D in (2.4), $\tau_{st,k}$ can be obtained

$$\tau_{st,k} = \frac{4}{3} \frac{\rho_k d_k^2}{\mu_g C_D^* R e_k}.$$
(4.7)

In this paper, the particle drag coefficient C_D^* is calculated by $C_D^* = c_1(\epsilon_k)c_2C_{D,tad}$, where $C_{D,std}$ is the standard drag correlation proposed by Clift (1970)

$$C_{D,std} = \frac{24}{Re_k} (1.0 + 0.15Re_k^{0.687}) + 0.42 \left(1.0 + \frac{42500}{Re_k^{1.16}} \right), \tag{4.8}$$

where $c_1(\epsilon_k) = (1 + 2\epsilon_k)/(1 - \epsilon_k)^2$ is the correlation factor for the effect of the finite particle volume fraction given by Sangani et al. (Parmar, Haselbacher & Balachandar 2008), and c_2 is the correlation factor with a value 4.0 for a better agreement with the experimental measurement, which can be interpreted as the collective effect from other forces, such as added-mass force, viscous-unsteady force, etc.



Figure 12. Numerical results (denoted by 'Num') and experimental measurements (denoted by 'Exp'): (*a*) the time-dependent gas pressure at upstream and downstream gauge points; (*b*) the trajectories of particle cloud fronts.

4.3.2. Results

The time-dependent pressure at gauging positions is presented in figure 12(*a*) and compared with the experimental measurements. Note that the pressures at upstream and downstream gauging positions are averaged in the *y* direction. As used in (Ling *et al.* 2012), the pressure $p_g(\tilde{t})$ is normalized by $(p_g(\tilde{t}) - p_{g,1})/(p_{g,2} - p_{g,1})$. In general, both the reflected shock and transmitted shock can be captured well. Besides, the trajectories of the upstream front and downstream front of the solid particle cloud are shown in figure 12(*b*), which agree well with the experiment data. The instantaneous snapshot of the distribution of solid particles at $\tilde{t} = 193.0$ is presented in figure 13. The solid particles are not uniformly distributed in the existing region: the central zone (around x = 0.045 m) shows higher concentration than the regions near the upstream and downstream fronts. Also, a slight particle-cluster phenomenon can be observed. Further comparison of 1st and 2nd dispersed phases shows that the 1st solid phase with smaller particle $d_1 = 110 \,\mu\text{m}$ moves faster (approximately 3 mm) than the 2nd phase with $d_2 = 120 \,\mu\text{m}$ in both upstream front and downstream fronts.

In the experiment, the solid particle curtain is generated by the free fall of particles from a reservoir into the test section (Ling *et al.* 2012). As pointed out in the experiment, the particle curtain occupies approximately 87 % in the spanwise direction (y direction in figure 11). Therefore, a gap between the particle curtain and the walls exists, which is studied here as well. According to the experiment with 87 % occupation by the particle curtain in the tube, a 13 % gap close to the wall will be taken into account. With the new set-up, the newly calculated pressure and particle trajectories are given in figure 14. Interestingly, the pressure variation at the downstream gauge position at time $\tilde{t} = 50-80$ has an early drop and a later increase in gas pressure after the passage of the transmitted shock and has a better agreement with the experimental data than the previous calculation with 100 % particle curtain occupation, which is marked by the blue circle in figure 14.



Figure 13. Instantaneous snapshots of the apparent density of particle phases at a normalized time $\tilde{t} = 193.0$: (a) the whole solid particle phases (summation of particles from phases 1 and phase 2), (b) the 1st particle phase with $d_1 = 110 \ \mu\text{m}$ and (c) the 2nd particle phase with $d_2 = 120 \ \mu\text{m}$. Note that only the region of $[0 \text{ m}, 0.06 \text{ m}] \times [-0.04 \text{ m}, 0.04 \text{ m}]$ is shown here.



Figure 14. Numerical results (denoted by 'Num') and experimental measurements (denoted by 'Exp') with 87% spanwise particle occupation as shown figure 11(b): (a) the time-dependent gas pressure at upstream and downstream gauge points; (b) the trajectories of particle cloud fronts.

5. Conclusion

In this paper, a multiscale GKS-UGKWP method is developed for the polydisperse gas-particle system. Particularly, the cell resolution-dependent dynamic model for the system with a coupled disperse solid particle phase and gas phase is directly used in the design of the corresponding multiscale method. In order to capture both equilibrium and non-equilibrium particle evolution processes efficiently, the particle distribution function is decomposed into wave and discrete particle components in UGKWP according to the respective local Kn for each solid particle phase. The UGKWP will choose an optimal way to describe the dynamics of solid particles by separately evolving the Eulerian deterministic wave and tracking the individual Lagrangian particle with a balance of physical accuracy and numerical efficiency. The properties of the solid particles, such

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as the particle size, concentration and concrete material, have been taken into account in the determination of the solid particle dynamics. One distinguishable feature in UGKWP is that the wave-particle decomposition can automatically lead the scheme to the EE and EL methods for the gas-solid particle system in the corresponding equilibrium and non-equilibrium regimes for the solid particle phase. Two cases of dense polydisperse flow in the fluidization bed are studied. Specifically, in the FCC catalyst reactor, the diameters of large millet particles and small FCC catalyst particles differ in particle size by 15 times. The numerical experiments show that only the fine FCC catalyst particles appear in the top zone of the riser, while the millet particles only exist in the bottom dense region. In addition, for the FCC catalyst phase, the discrete particle description plays a key role in the top dilute regions, and the wave description contributes mostly in the bottom dense zone region, even with the existence of a tremendous number of real particles. For the large particle phase, millet particles only exist in the bottom dense region and need a discrete particle description to capture the local non-equilibrium state. The above observation indicates the flexibility of wave-particle decomposition in describing the disperse solid phases and the adaptivity in dynamically following the equilibrium and non-equilibrium flow evolutions. At the same time, the interaction of a Ma = 1.66 shock wave impinging on a dense particle curtain with polydisperse solid particle phases is studied by the current method. The numerical solutions, such as the pressures of the gas flow at gauge points and the trajectories of the fronts of the solid particle cloud, are compared with the experimental measurements. Even though the current studies only involve the particle system with two dispersed phases, the algorithm itself can be easily extended to a gas-particle system with multiple dispersed solid particle phases. Overall, the decomposition of the wave and particle evolution for the solid particle phase has advantages in simulating the polydisperse gas-particle multiphase flows with a multiscale nature.

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Appendix A. The mixed wall boundary condition for the solid particle phase

This section introduces the details of the mixed wall boundary condition for the solid particle phase employed in this paper. More specifically, the tangential velocity near the wall, v_t^* , will be determined based on the method proposed by Johnson and Jackson (Johnson & Jackson 1987). For the wall stress

$$\tau_w \stackrel{def}{=} \mu \frac{\partial v}{\partial x} = \frac{\pi}{6} \sqrt{3\theta_s} \rho_s g_0 \frac{\epsilon_s}{\epsilon_{s,max}} \phi v_{slip},\tag{A1}$$

where $v_{slip} = v_t^* - v_{wall}$ is the slip velocity between solid particles and the wall, and $v_{slip} = v_t^*$ for the fixed wall. With the introduction of A

$$A \stackrel{def}{=} \frac{\pi}{6} \sqrt{3\theta_s} \rho_s g_0 \frac{\epsilon_s}{\epsilon_{s,max}} \phi v_t^*, \tag{A2}$$

and the discretization of $\partial v / \partial x$, (A1) can be written as

$$\mu \frac{v_{t,c} - v_t^*}{\Delta x/2} = A v_t^*,\tag{A3}$$

where $v_{t,c}$ is the tangential velocity at the centre point of the near-wall cell. Therefore, v_t^* can be determined as

$$v_t^* = Bv_{t,c}, \quad B \stackrel{def}{=} \frac{1}{1 + A\Delta x/2\mu}, \tag{A4a,b}$$

where $\phi \in [0, 1]$ is the so-called specularity coefficient. In this paper, ϕ is evaluated by $\phi = (\epsilon_s / \epsilon_{s,max})^{\omega}$ with $\omega = 4$. Then, in the dilute region with small ϵ_s , $\phi \to 0$, we have $A \to 0, B \to 1, v_t^* \to v_{t,c}$. The tangential velocity of the particle phase near the wall will be the same as that in the near-wall cell. On the contrary, in the dense region with large ϵ_s and ϕ (with the maximum value 1), we get $g_0 \to \infty$, $A \to \infty$, $B \to 0, v_t^* \to 0$. The tangential velocity of the particle phase near the wall approaches to 0.

In the simulation, the solid particle velocity at the inner side of the wall, denoted as (v_t^l, v_n^l) , can be obtained by reconstruction. Then, the solid particle velocity at the outer side of the wall, denoted as (v_t^r, v_n^r) , can be obtained as the following:

$$v_t^r = (2B - 1)v_t^l, \quad v_n^r = -v_n^l.$$
 (A5*a*,*b*)

Besides, the solid volume fraction and granular temperature at the outer side of the wall are assumed to be equal to the corresponding values at the inner side by reconstruction, which implies, $\epsilon_s^r = \epsilon_s^l$ and $\theta_s^r = \theta_s^l$. As a result, the fluxes for solid particles at the wall can automatically accommodate the slip and no-slip wall boundary conditions in the limiting dilute and dense flows, respectively.

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